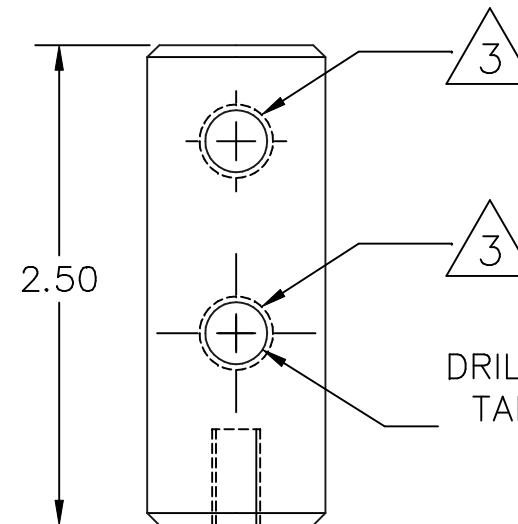
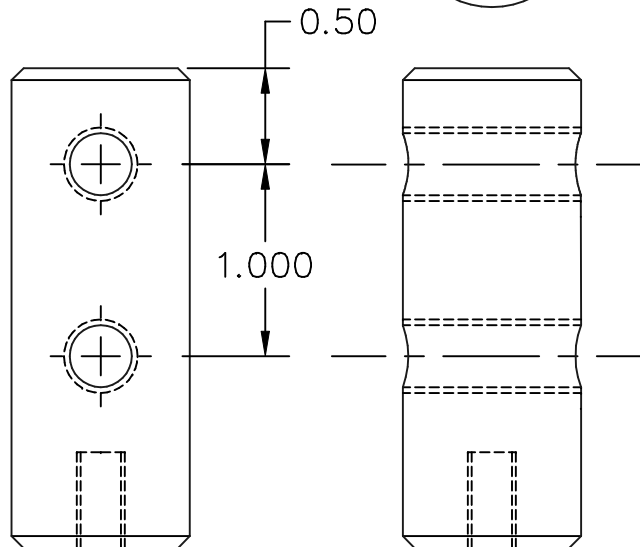
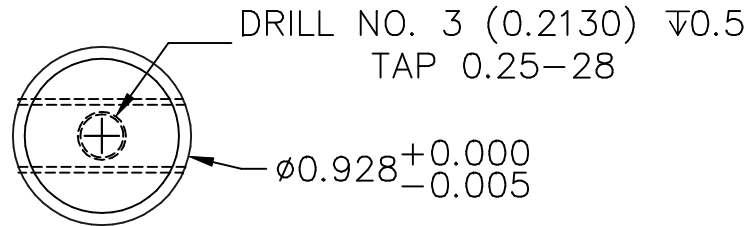


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACE LOCKNUTS WITH HELICOILS	RR	22/05/08
2	ADDED FINISH SPEC TO NOTE 2	RR	29/07/08



DRILL 21/64 THRU  
TAP - HELICOIL  
TOOL 5FPB  
TYP

2	3591-5CN625	03	HELICOIL 5/16-28 LOCKING			
1	75825-02	02	PLUG, GUIDE	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA
	75825-01	01	ASSEMBLY, PLUG GUIDE			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

#### LIST OF MATERIALS

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APPROVALS	DATE
DRAWN: R. RATHWELL	22/04/08
CHECKED: E. BURGOIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:	
DECIMALS	ANGLES
X.XXX ±0.010	±1/2°
X.XX ±0.03	
X.X ±0.1	

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CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M  
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BELL 212, 412, 205A-1, 205B  
RAPPEL MOUNT PROVISION  
ASSEMBLY, PLUG, GUIDE

SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A4	75825	2

#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG GUIDE" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

3 INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS - WITH LOCTITE2440.